

OD	Diameter Tolerances				Out-of roundnes Tolerances	
	Pipe Except the End		Pipe End		Pipe Except the End	Pipe End (4" length)
	SMLS	Welded	SMLS	Welded		
< 2.375	-.031 to + .016		-.031 to + .016		0.048	0.036
≥ 2.375 to 6.625	±.0075D		-.016 to +.063		.020D for D/t≤75; by agreement for D/t > 75	.015D for D/t≤75; by agreement for D/t > 75
> 6.625 to 24	±.0075D	±.0075D, but max of ±.125	±.005D, but max of ±.063		.020D	.015D
> 24 to 56	±.01D	±.005D, but max of ±.160	±.079	±.063	.015D, but max of .6 for D/t≤75; by agreement for D/t > 75	.01D, but max of .5 for D/t≤75; by agreement for D/t > 75
> 56	As agreed					
For SMLS, the Tolerance apply to ≤.984, thicker pipe shall be as agreed						