

Wall Thickness	Tolerances	
SMLS Pipe		
≤ 0.157	+.024	-0.02
$> .157$ to $< .984$		0
$\geq .984$		+ .146 or +0.1t, whichever is the greater -.120 or -.01t, whichever is the greater
Welded Pipe		
$\leq .197$		$\pm .020$
$> .197$ to $< .591$		$\pm .1t$
$\geq .591$		$\pm .060$