

PSL		Pipe grade
PSL1	As-rolled, normalized, normalizing formed	A
	As-rolled, normalizing rolled, thermomechanical rolled, thermo-mechanical formed, normalizing formed, normalized, normalized and tempered or if agreed Q&T SMLS only	B
	As-rolled, normalizing rolled, thermomechanical rolled, thermo-mechanical formed, normalizing formed, normalized, normalized and tempered	X42, X46, X52, X56, X60, X65, X70
PSL 2	As-rolled	BR, X42R
	Normalizing rolled, normalizing formed, normalized or normalized and tempered	BN, X42N, X46N, X52N, X56N, X60N
	Quenched and tempered	BQ, X42Q, X46Q, X56Q, X60Q, X65Q, X70Q, X80Q, X90Q, X100Q
	Thermomechanical rolled or thermomechanical formed	BM, X42M, X46M, X56M, X60M, X65M, X70M, X80M
	Thermomechanical rolled	X90M, X100M, X120M
	The suffice (R, N, Q or M) for PSL2 grades, belongs to the steel grade and denotes PSL2	